

Work Order ID 104737

July-17-13 11:06:17 AM

104737

Page 1

Item ID: D3589-15

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: LINK

Start Date: 7/17/13 Start Qty: 20 0.00

10

Cust Item ID:

Required Date: 7/31/13 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: MLS Date: 13-07-17

Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3589	C

100 0.00

100

Waterjet

Memo

0.00

20 0 JMB-07-31

FLOW CNC Waterjet

Cut as per dwg D3589

304-063

Prog Rev: C

Dwg Rev: C

Deburr as required

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

20 0 JMB-07-31

Quality Control

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Item ID: D3589-15

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: LINK

Start Date: 7/17/13 Start Qty: 10.00

10

Cust Item ID:

Required Date: 7/31/13 Req'd Qty: 10.00

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

(20) 13-01-31 PD

140 Identify as per dwg & Stock Location WA

0.00

140

Packaging

Memo

0.00

Packaging

93/101 (20)

150 QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

ML5 13-08-01

ML5 13-08-01

Picklist Print

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Work Order ID: 104737

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Parent Item: D3589-15

D3589-15

Parent Item Name: LINK

Start Date: 7/17/13

Required Date: 7/31/13

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-05-30 new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b asper dwg DD verified by:EC IPP REV:C 12.07.23 AS
PER REV.C DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA		Purchased	No			100	sf	375.5102	0	0			

M304S16GA

304/316 Sheet .063

**

0.5

Jm B-0731

Location

Loc Qty

Loc Code

MAT020

375.5101686

122245

0.1713688

123136

140.8

124428

23.61

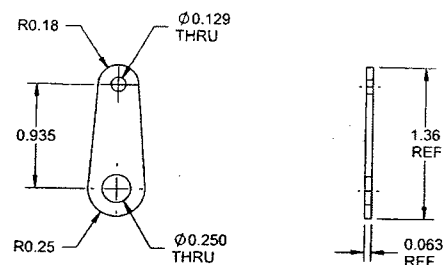
125599

5.410631

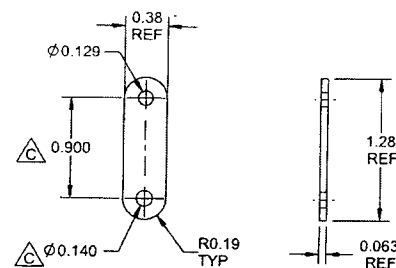
M126159

205.518169

126159



D3589-13 LUG



D3589-15 LINK

SHOW COPY
TO
ENGINEERING
UNCONTROLLED COPY
NO FURTHER AMENDMENT
WITHOUT NOTICE
BY ORDER

104733 MLJ
130717

RELEASED
2012-07-16
WD

D3589-13/-15 NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, PER AMS 5513 OR AMS 5524, OR MIL-S-5059 (ANNEALED) 2B FINISH 16 GAUGE (0.063 THICK), (REF. DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs EACH

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D3589 REV. C
MFG. APPR.		SHEET 7 OF 8
APPROVED		TITLE LATCH ASSEMBLY SCALE
DE APPR.		NTS
DATE	12.07.04	COPYRIGHT © 2004 BY DART AEROSPACE LTD
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